

Embroidery Glitter™

- Similar to Glitterflex® Ultra, but for use with embroidery machines
- Real glitter flakes encased in high quality heat sealing adhesive
- Can be sublimated to create your own unique designs
- Creates a beautiful appliqué look without the need for cutting
- Turn **any** Glitterflex® Ultra color into Embroidery Glitter by removing the clear carrier



Acceptable Fabrics

Cotton, Uncoated Polyester, Fabric Blends, Wool, Linen
Excluding Nylon

Sizing Available

Available Widths (in.): 19" only
Available Lengths (ft.): 15', 30', 45', 60', 75', and 90' rolls

Thickness

14 mils/350 microns

Manual Handling

The Embroidery Glitter can be handled on any embroidery machine, just like a regular appliqué.

Design

Use a design that has been digitized for appliqué. For best results, we suggest you embroider with a simple running stitch and thin satin stitch.

1. Sew a tight running stitch as a placement outline on the garment.
2. Cut a piece of Embroidery Glitter slightly larger than your design.
3. Lightly spray the back side with a temporary spray adhesive and place on garment.
4. Embroider the design using a simple running stitch and a thin satin stitch.
5. After stitching, simply pull away the excess material.
6. Finish by using the heat transfer settings below:



320°F - 330°F



Cover with a Teflon Sheet and press with firm, even pressure



12-15 Seconds



Wash inside-out, warm water on gentle cycle, tumble dry low heat



To sublimate: Heat sublimation on top of already pressed vinyl at 390°F for 30 seconds

*Paper heat settings may differ

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Test on dazzle cloth and other moisture-wicking polyesters. Moisture-wicking materials have better adhesion when washed and dried using no fabric softener or blotted with rubbing alcohol before pressing. Be advised that dye migration has occurred with low energy dyes in polyester and poly-blend fabrics. All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability, whatsoever, in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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How to Sublimate & Embroider

GlitterFlex[®]ULTRA You'll have an unlimited amount of glittery appliqué materials at your command!

Before printing your sublimation sheet:



Reverse your design and then fit as many as you can to the page size of the sublimation paper.

Keep in mind that the design needs to be a little larger than your embroidery appliqué space.



Wait until the sublimation sheet is dry and then use it as a guide when cutting out a sheet of GlitterFlex Ultra.

Remove the clear plastic carrier from the GlitterFlex Ultra.



In the heat press, place your materials in this order:

- Teflon Sheet
- GlitterFlex Ultra sheet- glitter side up
- Sublimation sheet- print side down
- Teflon Sheet



Heat press at 390° for at least 20-30 seconds for the most vibrant color.



Allow GlitterFlex Ultra to cool, and then carefully peel it off the Teflon sheet.

Try not to let the adhesive side touch itself, especially when still warm.



Cut GlitterFlex Ultra down to fit into embroidery hoop.

Spray the back with the temporary adhesive of your choice.



Add a stabilizer backing to the underside of the fabric and hoop them both.

Smooth the GlitterFlex Ultra down over the fabric.



Using GlitterFlex Ultra as an applique requires a very dense satin stitch.



Rip the excess material away from around the design.



For best results, heat press finished design with a teflon pad underneath shirt.

Press at 330° for 17-20 sec.



Enjoy your unique design.

With your sublimation printer and GlitterFlex Ultra, you can print and heat press any pattern you can imagine.

You can make your own glitter appliqué materials with any color, pattern, photograph, logo possible!

You can sublimates on
Embroidery Glitter
too! There is no clear carrier to peel off before sublimating.